

# HL2-DS SERIES TUBE HEATERS

## SUBMITTAL DATA – TWO-STAGE LOW INTENSITY GAS-FIRED INFRARED TUBE HEATERS & ACCESSORIES

SUBMITTED BY: \_\_\_\_\_ DATE: \_\_\_\_\_

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JOB TITLE: \_\_\_\_\_ CONTRACTOR: \_\_\_\_\_

ADDRESS: \_\_\_\_\_ PHONE #: \_\_\_\_\_

CITY: \_\_\_\_\_ ADDRESS: \_\_\_\_\_

STATE: \_\_\_\_\_ ZIP: \_\_\_\_\_ CITY: \_\_\_\_\_

STATE: \_\_\_\_\_ ZIP: \_\_\_\_\_

ENGINEER: \_\_\_\_\_

LOCAL REPRESENTATIVE: \_\_\_\_\_

NOTES: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

QTY.	MODEL #	TAG	INDICATE GAS TYPE	INPUT BTU/h High Fire	INPUT BTU/h Low Fire	OVERALL INSTALLED UNIT LENGTH	STANDARD WEIGHT	TYP. OR RCMD. MOUNTING HEIGHTS <sup>1</sup>	COVERAGE AREA (LxW)
	<b>HL2-DS-30-65</b>		Nat. or Prop.	65,000	50,000	16' - 4"	170 lbs.	9' to 15'	26' x 12'
	<b>HL2-DS-30-80</b>		Nat. or Prop.	80,000	52,000	16' - 4"	170 lbs.	9' to 15'	26' x 12'
	<b>HL2-DS-30-100</b>		Nat. or Prop.	100,000	65,000	16' - 4"	170 lbs.	9' to 15'	26' x 12'

<sup>1</sup> Typical or recommended mounting heights are provided as a guideline. Actual conditions may dictate variations from this data.

## HL2-DS SERIES FEATURES



- CSA Design Certified for commercial/industrial outdoor use only.
- Patented two-stage operation.
- Pre- and post-purge controls.
- Self-diagnostic LED, microprocessor based circuitry.
- Fitted stainless steel air intake collar with bird screen.
- Reliable hot surface ignition.
- 24 VAC controls and power cord standard.
- Highly decorative housing with modular grille.

**WARNING**

**NOT FOR INDOOR USE.**

Do not use this heater in the home, sleeping quarters, attached garages, or other non-approved applications.

### DETROIT RADIANT PRODUCTS CO.



21400 Hoover Rd.  
Warren, MI 48089-3162

Phone: (586) 756-0950  
Fax: (586) 756-2626  
Email: sales@drp-co.com  
Website: www.reverberray.com



### APPROVALS

- CSA Design Certified
- Outdoor Approval

### BURNER CONTROL BOX

- Sight glass for burner inspection
- Totally enclosed components
- Silicone sealed, black enameled steel control housing
- Stainless steel cover
- Operational indicator lights

### GAS CONNECTION

- 7/8 in. flare connecting to 1/2" NPT adapter to 1/2 in. x 24 in. (304) SS flex connector provided

### GAS SUPPLY (Inches W.C.)

- Manifold pressure: Nat 3.5; Prop 10.0
- Min. Inlet pressure: Nat 5.0; Prop 11.0
- Max. Inlet pressure: Nat 14.0; Prop 14.0

### POWER SUPPLY

- 120 VAC., 60 Hz. GRD, 1 Ph., 3-wire
- 60 in. grounded power cord
- Ignition Current - 4.8 amps
- Running Current - 1.1 amps

### CONTROLS

- 24 VAC thermostatic control
- Two-stage gas valve (at 100% and 65%)
- Silicon carbide hot surface ignitor
- Safety pressure switch
- Pre- and post-purge controls
- Flame rod sensing
- Self-diagnostic - LED "soft lockout"

### REFLECTOR

- .040 polished aluminum

### COMBUSTION & RADIANT TUBES

- 16 ga. 4" O.D. aluminized coated steel combustion chamber and radiant emitter tubes
- All tubes coated with high temperature, corrosion resistant black coating, .95 emissivity
- Slip-fit swaged tube connection

### LIMITED WARRANTY

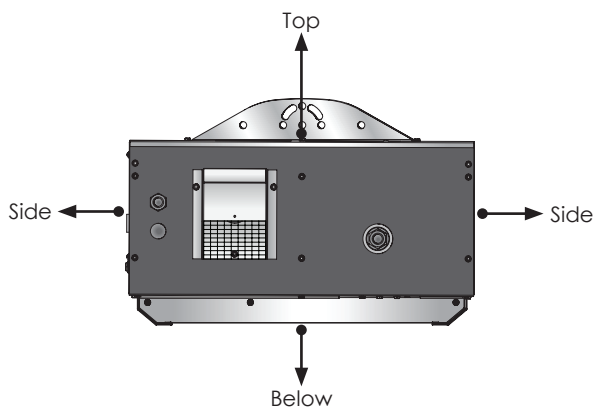
- 3 years - Burner box components
- 5 years - Combustion and radiant tubes
- 10 years - Burner

## HL2-DS CLEARANCES TO COMBUSTIBLES (IN INCHES)

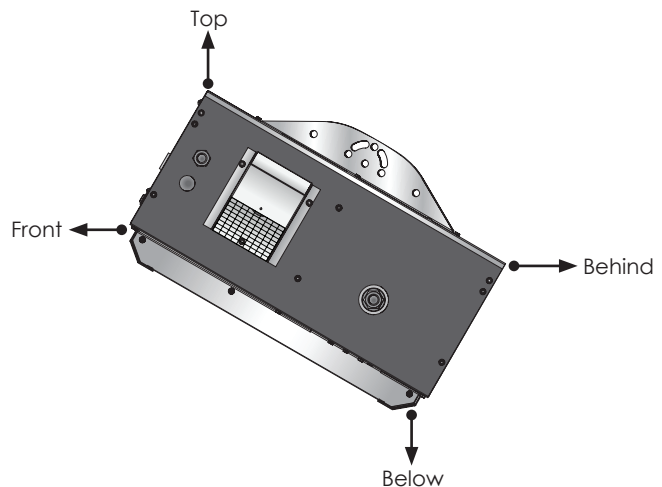
MODEL NO.	MOUNTING ANGLE <sup>2</sup>	SIDE		TOP	BELOW	END
		FRONT	BEHIND			
HL2-DS-30-65 [N,P]	0°	25	25	6	60	12
	30°	36	10	9	47	12
HL2-DS-30-80 [N,P]	0°	25	25	6	60	12
	30°	36	10	9	47	12
HL2-DS-30-100 [N,P]	0°	25	25	6	77	12
	30°	45	10	9	64	12

<sup>2</sup> Heaters mounted on an angle between 0° to 30° must maintain clearances posted for 0° or 30°; whichever is greater.

END VIEW - 0° Mounting Angle



END VIEW - 30° Mounting Angle



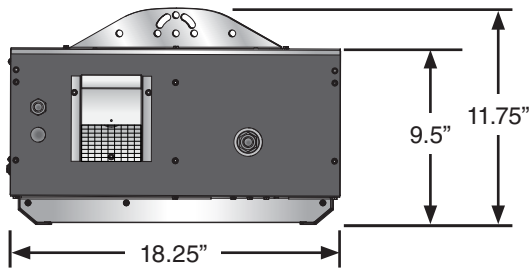
SIDE VIEW



# HL2-DS SERIES FIELD DATA

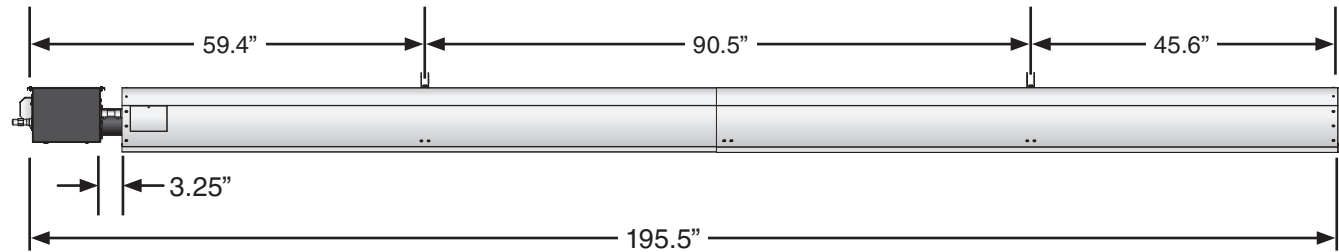
## DIMENSIONAL DATA

### END VIEW



- ① Hanging Point 1
- ② Hanging Point 2
- ③ Hanging Point 3

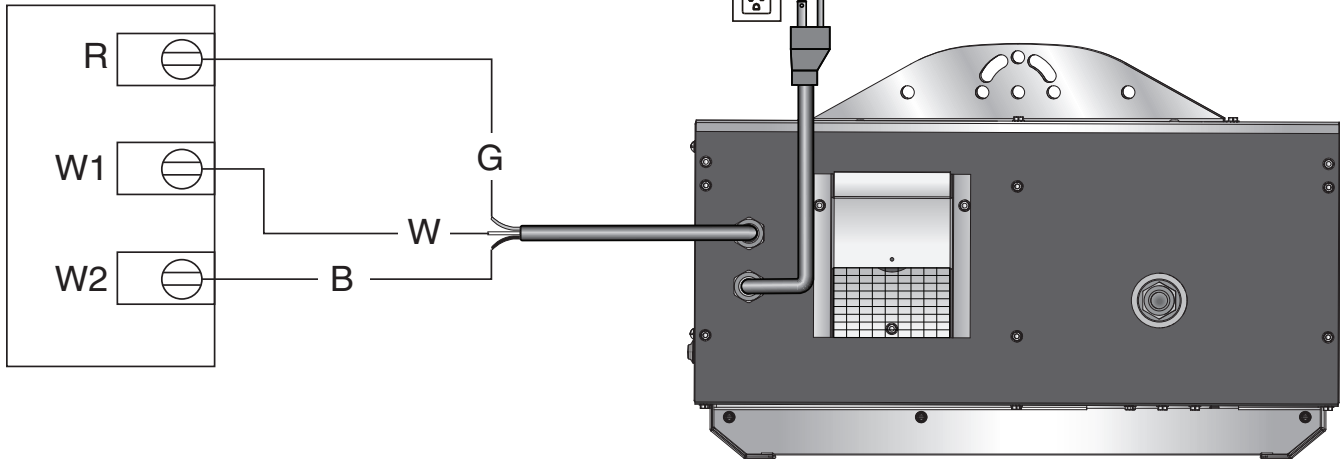
### SIDE VIEW



## FIELD WIRING DIAGRAMS

Controlling a heater with a single control device.

CONTROL DEVICE  
TYP. TWO-STAGE T-STAT OR  
SWITCH



## OPTIONAL ACCESSORIES

QTY.	PART NO.	DESCRIPTION	NOTES
	DS-BKT	Mounting Bracket Assembly	Set of 3 mounting brackets with SMB. Expands from 32 1/2" to 44 1/2".

# HL2-DS SERIES WRITTEN SPECIFICATIONS

## PRODUCTS

1. TUBULAR INFRARED HEATERS
  - A. Basis-of-design product: Subject to compliance with requirements, provide Detroit Radiant Products Company; **Re-Verber-Ray® HL2-DS Series.**
  - B. Fuel type: Burner shall be designed for [natural] [propane] gas having characteristics same as those of gas available at project site.
  - C. Gas control: Operation shall include a defined input differential. Heater must be CSA Design Certified to operate at an input differential of at least 30% between the low and nominal rated input modes.
    1. The heater's control system shall be designed to shut off the gas flow to the main burner in the event either a gas supply or power supply interruption occurs.
  - D. Heater shall contain a minimum of 30' of radiant pipe with cast "U" for maximum radiant output.
  - E. Heater must be approved for ANSI Z83.20 Standard and must be outdoor approved.
  - F. Combustion chamber: Shall be 16 ga. aluminized steel, finished with a high emissivity rated, corrosion resistant, black coating with an emissivity level documented at .92 or higher.
  - G. Radiant emitter tube: Shall be 16 ga. aluminized steel finished with a high emissivity rated, corrosion resistant, black coating with an emissivity level documented at .92 or higher.
  - H. Heater U configuration uses one cast "U" bend.
  - I. Burner type: Unit shall be a positive pressure power burner with a combustion fan upstream of the burner and exhaust gases for component longevity, maximum combustion efficiency, and energy transfer. Negative pressure (pull through) type appliances will not be allowed.
  - J. Fan enclosure: Combustion fan shall be totally housed inside burner control box and not exposed. Appliances with exposed combustion/exhauster fans shall not be permitted.
  - K. Burner: Stainless-steel venturi burner. The 16" starter tube is made of aluminized-steel.
  - L. Tube connections: The heater's combustion chamber and radiant emitter tube shall incorporate a slip-fit, interlocking connection in which the upstream tube slides into the next tube and is held by a screw. A butted tube connection system shall not be permitted.
  - M. Ignition system: Hot surface silicon carbide capable of temperatures achieving 2400°F. Igniter shall be readily accessible and serviceable without the use of tools. Spark ignition systems shall not be permitted.
  - N. Reflectors: Shall be minimum .040 brushed aluminum with a multi-faceted design which includes reflector end caps. Reflector shall have a minimum of 7 sheet metal bends in its fabrication to optimize downward radiation. The heater's reflector hanging system shall be designed to permit expansion while minimizing noise and/or rattles.
  - O. Control box: Heater's exterior control chassis shall be constructed of corrosion resistant enameled steel.
    1. The heater's control compartment shall be easily serviceable by removing one (1) panel.
  - P. Heaters shall be equipped with a sight glass allowing a visual inspection of igniter and burner operation from the floor. Sight glass visible only at appliance level shall not be permitted.
  - Q. Heater shall be supplied with a stainless steel flexible gas connector.
  - R. Burner Safety Controls:
    1. Heater controls shall include a safety differential pressure switch to monitor combustion air flow, as to provide complete burner shutdown due to insufficient combustion air or flue blockage.
    2. The heater shall incorporate a self-diagnostic ignition module, with an LED indicator light, and re-cycle the heater after an inadvertent shutdown.
    3. The heater's control system shall be designed to shut off the gas flow to the main burner in the event either a gas supply or power supply interruption occurs.
    4. The heater's blower motor shall be thermally protected and the motor's impeller shall be balanced.
    5. Heater control assembly shall include three indicator lights that define the units operating input ranges. One indicator shall validate air flow. Two indicator lights shall indicate low and high firing stages.
    6. The heater's air flow control system shall provide a 45 second pre-purge prior to initiating burner operation and a post-purge upon completion, effectively removing all products of combustion from heat exchanger and/or radiant tubes.
    7. No condensation shall form as a result of combustion in the combustion chamber or radiant tubes while at operating temperatures.
  - S. Control: Devices and wiring are specified in Division 23 Section "Instrumentation and Control for HVAC."
    1. Custom designed low voltage controllers with illuminated switches to be utilized.
    2. Control Transformer: Internally mounted.
  - T. 1/2" x 1/2" x 1/2" mill finish modular aluminum eggcrate with decorative endcaps to be housed by decorative shell.