This brochure.

The HLV-40 and HLV-50 do not have a reduction for low fire.

Recommended mounting heights are provided as a guideline. Actual conditions may dictate variations from the above data.

Clearances published in HLV Series manual and on warning label supersede data shown on this brochure.

Gas-Fired Infrared Heating

Multiple-Burner Engineered Vacuum System

Detroit Radiant Products Company

Energy Efficient Heating Solutions

Global Provider of Energy Efficient Heating Solutions Since 1955

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LHV-2M-4/13 (AOG)

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Gas-Fired Infrared Heating

Multiple-Burner Low Intensity Engineered Vacuum System

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BAUHLV-2M-4/13 (AOG)

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FAQS

Gas fired infrared heating

Gas fired infrared heating is an excellent choice for many applications. It is a clean burning system with a consistent heat output and no dirty air. Gas fired infrared heating has a low profile that allows for easy integration into the design of the space.

Gas fired infrared heating is also an effective way to provide supplemental heat in existing and new buildings. It can be used as a primary heat source or as a backup when a more traditional system is not possible. Gas fired infrared heating is also an energy efficient way to heat a space.

Gas fired infrared heating is an excellent choice for any application where a consistent and clean heat source is desired. It is an effective way to provide supplemental heat in existing and new buildings.

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The HLV Series engineered vacuum system emits low intensity infrared heat like other types of tubular heaters. What makes a vacuum system unique is the method in which it operates as well as its expanded performance capabilities.

**KEY FEATURES AND BENEFITS**

- Two-stage operation maximizes comfort levels and reduces equipment cycling, resulting in significant fuel savings.
- Systems can be designed with 1 to 6 burners ranging from 40,000 to 750,000 total BTU's with a single vent penetration.
- Tandem burner design allows independent combustion air for each burner.
- Slip-fit tube exchangers with bolted tube clamps.
- Hot surface ignition system.
- Spark resistant cast aluminum vacuum pump.
- Pre-wired vacuum pump with thermal overload.
- Self-diagnostic circuitry and operation indicator lights.
- Heavy-duty balancing damper.

**KEY SYSTEM COMPONENTS**

**Burner Control Assembly:**
Tandem designed HLV Series burners range from 40,000 to 200,000 BTU/h and do not require the use of combustion air filters, since each burner draws its own fresh air for combustion.

**Emitter Pipe:**
4-inch O.D. 16 gauge titanium-stabilized and aluminized steel tubes treated with a highly emissive black coating offer superior longevity and protection. A swaged, interlocking tube design provides a tube-on-tube overlap that helps to ensure structural integrity, ensures a tight seal, and is easier to install.
Condensing systems are fitted with corrosion resistant 304 stainless steel tailpipe insuring years of reliability.

**Vacuum Pump:**
Pre-wired, spark resistant, heavy-duty cast aluminum 1/2-hp, 3/4-hp or 1-hp pumps allow for multiple high BTU burners per system.

**Reflectors:**
Multi-faceted highly polished reflectors maximize the amount of infrared energy that is directed to the floor level - where heat is needed most.

**Controls:**
State-of-the-art pre-programmed building management control panels are available for use as a stand-alone or overall building management system.

**Color Legend:**
- Blue: Bumer Box
- Red: Combustion Tube
- Black: Radiant Exchangers
- Green: Stainless Steel Tailpipe
- Orange: Vacuum Pump
- Purple: Heater Accessories

**Graphic Legend:**
- Tee Fitting:
- Damper:
- Burner Assembly:
- 90° Elbow:
- Cross Fitting:
- Vacuum Pump:

**Sample Vacuum System Application**

The HLV Series infrared vacuum heating system is engineered specifically for the design parameters of the building it is required to heat. More commonly found in larger commercial and industrial applications, these systems offer potential operating benefits that are not easily obtainable with traditional infrared tube heaters.

**Common Applications of Vacuum Systems**
- Aircraft Hangars
- Distribution Facilities/Warehouses
- Vehicle Storage
- Fire Station Apparatus Bays

**Benefits of Heating with Infrared**
- Reduce Energy Consumption: Fuel savings from 20 to 50% when compared to a warm air system.
- Low Harmful Emissions: Infrared heaters burn cleanly thus putting off low harmful emissions.
- Indoor Air Quality: Infrared heaters do not rely on air currents to transfer heat - minimizing circulation of airborne pollutants.
- Flexibility: Infrared heaters can be directed where heat is needed.
- Modular Design: Individual zone controls increase personal comfort for all building occupants.
- Thermal Comfort: Heat the floor zone, not the ceiling. Heat energy stored within ambient objects improves comfort levels in the space.
The HLV Series engineered vacuum system emits low intensity infrared heat like other types of tubular heaters. What makes a vacuum system unique is the method in which it operates as well as its expanded performance capabilities.

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4-inch O.D. 16 gauge titanium-stabilized and aluminized steel tubes treated with a highly emissive black coating offer superior longevity and protection. A swaged, interlocking tube design provides a tube-on-tube overlap that helps to ensure structural integrity, ensures a tight seal, and is easier to install.
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**HLV Series Multiple-Burner Engineered Vacuum System**

**HLV Series Specifications**

**Electrical**
- 120/208, 60Hz, 1Ph., 3-prog.
- 0.7A starting & 0.2A running per burner.
- See installation manual for pump data.

**Controls**
- Two-stage operation standard.
- 100% safety shut off.
- 24VAC thermostat control.
- Self-diagnostic circuitry.

**Tube Construction**
- Black-coated titanium-stabilized steel combustion chamber.
- Black-coated aluminized or optional uncoated hot rolled steel tube exchangers.
- 304 Series stainless steel condensing tube.
- 4 in. dia. x 10 ft., 16 ga. construction.
- Interlocking swaged tube design.
- Tubulator baffles.

**Reflectors**
- Highly polished aluminum.
- Continuous overlap design.
- Reflector end caps.
- Rotatable 0° to 45°.
- Anti rattle tension springs.

**Vacuum Pump**
- 1/2hp, 3/4-hp or 1-hp pumps.
- Operates between 60-63 sound decibels.
- Spark resistant cast aluminum housing.
- Includes primary dumper.
- TEFC style motor with heat slinger for cool operation and wheel with taper lock hub.

**Ignition/Sense**
- Hot surface ignition.
- Flame rod sense.
- Self-diagnostic LED.

**Gas Connection**
- Natural or LP gas.
- 1/2 in. NPT ball valve/inlet tap included.
- 24 in. stainless steel flexible connector.

**Inlet Gas Pressure**
- Max: 3.5 inches Nat. Gas; 10.0 inches LP.
- Min: 5.0 inches Nat. Gas; 11.0 inches LP.
- Max: 14.0 inches Nat. Gas; 14.0 inches LP.

**Combustion Air and Venting**
- Preset 4 in. air inlet collar.
- Sidewall or roof venting options.
- Single wall flue pipe.
- B-vent required through combustibles.

**Clearances**
- Recommended mounting heights are provided as a guideline. Actual conditions may dictate variations from the above data.
- Clearances published in HLV Series manual and on warning label supersede data shown on system.

**Specifications**

<table>
<thead>
<tr>
<th>Model No.</th>
<th>Gas Type</th>
<th>BTU/h Input (High Fire)</th>
<th>BTU/h Input (Low Fire)</th>
<th>Recommended Mounting Heights</th>
<th>Clearance to Combustibles</th>
</tr>
</thead>
<tbody>
<tr>
<td>HLV-40†</td>
<td>Nat. or LP</td>
<td>40,000</td>
<td>40,000</td>
<td>9 to 14 ft.</td>
<td>(9&quot;, 4&quot;, 47&quot;)</td>
</tr>
<tr>
<td>HLV-50†</td>
<td>Nat. or LP</td>
<td>50,000</td>
<td>50,000</td>
<td>9 to 14 ft.</td>
<td>(9&quot;, 4&quot;, 47&quot;)</td>
</tr>
<tr>
<td>HLV-60</td>
<td>Nat. or LP</td>
<td>60,000</td>
<td>60,000</td>
<td>10 to 15 ft.</td>
<td>(9&quot;, 4&quot;, 48&quot;)</td>
</tr>
<tr>
<td>HLV-75</td>
<td>Nat. or LP</td>
<td>75,000</td>
<td>75,000</td>
<td>11 to 18 ft.</td>
<td>(12&quot;, 4&quot;, 54&quot;)</td>
</tr>
<tr>
<td>HLV-80</td>
<td>Nat. or LP</td>
<td>80,000</td>
<td>80,000</td>
<td>11 to 18 ft.</td>
<td>(11&quot;, 4&quot;, 48&quot;)</td>
</tr>
<tr>
<td>HLV-90</td>
<td>Nat. or LP</td>
<td>90,000</td>
<td>90,000</td>
<td>12 to 20 ft.</td>
<td>(12&quot;, 4&quot;, 54&quot;)</td>
</tr>
<tr>
<td>HLV-100</td>
<td>Nat. or LP</td>
<td>100,000</td>
<td>100,000</td>
<td>12 to 20 ft.</td>
<td>(14&quot;, 4&quot;, 66&quot;)</td>
</tr>
<tr>
<td>HLV-110</td>
<td>Nat. or LP</td>
<td>110,000</td>
<td>110,000</td>
<td>13 to 23 ft.</td>
<td>(18&quot;, 4&quot;, 72&quot;)</td>
</tr>
<tr>
<td>HLV-120</td>
<td>Nat. or LP</td>
<td>120,000</td>
<td>120,000</td>
<td>13 to 25 ft.</td>
<td>(18&quot;, 4&quot;, 72&quot;)</td>
</tr>
<tr>
<td>HLV-125</td>
<td>Nat. or LP</td>
<td>125,000</td>
<td>125,000</td>
<td>14 to 27 ft.</td>
<td>(18&quot;, 4&quot;, 72&quot;)</td>
</tr>
<tr>
<td>HLV-140</td>
<td>Nat. or LP</td>
<td>140,000</td>
<td>140,000</td>
<td>15 to 30 ft.</td>
<td>(24&quot;, 6&quot;, 81&quot;)</td>
</tr>
<tr>
<td>HLV-150</td>
<td>Nat. or LP</td>
<td>150,000</td>
<td>150,000</td>
<td>15 to 30 ft.</td>
<td>(24&quot;, 6&quot;, 81&quot;)</td>
</tr>
<tr>
<td>HLV-170</td>
<td>Nat. or LP</td>
<td>170,000</td>
<td>170,000</td>
<td>16 to 40 ft.</td>
<td>(34&quot;, 6&quot;, 92&quot;)</td>
</tr>
<tr>
<td>HLV-175</td>
<td>Nat. or LP</td>
<td>175,000</td>
<td>175,000</td>
<td>17 to 42 ft.</td>
<td>(34&quot;, 6&quot;, 92&quot;)</td>
</tr>
<tr>
<td>HLV-180</td>
<td>Nat. or LP</td>
<td>180,000</td>
<td>180,000</td>
<td>18 to 47 ft.</td>
<td>(41&quot;, 6&quot;, 94&quot;)</td>
</tr>
<tr>
<td>HLV-190</td>
<td>Nat. or LP</td>
<td>190,000</td>
<td>190,000</td>
<td>19 to 50 ft.</td>
<td>(41&quot;, 6&quot;, 94&quot;)</td>
</tr>
</tbody>
</table>

**Available HLV Burner Models**

**Optional Equipment/Upgrades**
- U or L-shaped configurations.
- Stainless steel upgrades.
- Protective guards/side shields.
- Single-stage operation.

**Certifications/Approvals**
- CSA Design Certified.
- ANSI Z83.20b.
- Commercial/Industrial approval.
- Indoor approval.

**Limited Warranty**
- Full, non-prorated.
- 3 years: Control box & exhaust components.
- 5 years: Titanium-stabilized and aluminized steel tubes.
- 10 years: Internal burner.
- Extended warranty available.

**Website**
[www.reverberray.com](http://www.reverberray.com)

**Contact Information**

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**Distributor Locator**
**Aftermarket parts support**
**Product Literature**

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